



MICROSONIC® Thru-beam Sensors



Extremely reliable thru-beam sensing in a smaller package and ranges up to 1016 mm (40")

They are miniature in size, powerful in sensing capability, and the product of the same reliable, world-leading ultrasonic technology built into the original MICROSONIC® SM100 series. The SM800 series of thru-beam sensors is available in 18 mm FDA rated ULTEM® plastic and stainless steel barrel housings and in ULTEM® plastic "flat-profile" housings designed for small-object applications where installation space is limited. "Across-the-line" sensing versatility includes standard sensing ranges of 102 mm (4") and 305 mm (12") and extended sensing ranges of 610 mm (24") and 1016 mm (40").

The SM800 thru-beam sensors are ideal for detecting small objects of any color or material that are transparent or opaque, regular or irregular shaped, as well as those with either poor reflective or fully sound-absorbing surfaces. Response times of either 4 ms or 0.4 ms allow the detection of objects moving at speeds of over 2000 units per minute. "Smart" sensor enhancements include clean switching delay and

output polarity variations.

With protection ratings of NEMA 4X (indoor use only) and IP67, the sensors are resistant to dust, 100% humidity, most acids and bases, and high-pressure washdowns that often leave water buildup on the sensing face. Unlike photoelectrics, these miniature thru-beam sensors are virtually unaffected by splashing food, caustic cleaning solutions, and changing light conditions or colors. Shielding and filtering makes the fully encapsulated sensors highly immune to radiated or conducted energy. They are also tolerant of high noise levels, vibration, and a storage temperature range of -10° to 100° C.

Equipped with sinking type (NPN) and sourcing type (PNP) outputs, the 12 to 24 VDC circuitry and output signal make these sensors directly compatible with many programmable logic controllers, computers, and other logic control systems. Available in either cable or "micro" connector style, the receiver units of the CE certified sensors have an amber LED that illuminates when sonic energy is received, regardless of output state. The micro connector style receivers are also equipped with a green LED to

- **Ideal for small object detection**
- **Sensing ranges up to 1016 mm (40")**
- **Available in barrel or flat-profile types**
- **Ideal for limited space installations**
- **CE certified**

indicate that power is being supplied to the sensor.

Rugged, robust, and easy to set up, these sensors need no maintenance and require no sensitivity adjustments to compensate for inconsistent product materials.

Applications include the detection of such objects as clear 2-liter P.E.T. bottles, metal parts as small as 6.4 mm (0.25") diameter, powdery products, shaped cans, photographic films, fabrics, and corrugated boxes up to 991 mm (39") wide. They are the solution for lead-edge detection and for a wide variety of applications that require repeatable and reliable, cost-effective sensing performance day in and day out.

Operation

The SM800 series sensors are continuous-wave devices that consist of a high-frequency transmitter and a receiver positioned opposite each other, illustrated at right, at a distance of up to 1016 mm (40"). During operation, the transmitter sends a continuous ultrasonic beam which is picked up by the receiver. When an object of any material or shape passes between the transmitter and receiver and breaks the beam, object presence is detected and the output of the receiver switches. Or, when a hole allows the beam to pass through to the receiver, the output of the receiver switches.

With all circuitry compactly sealed in the plastic and stainless steel transmitter and receiver probes, the MICROSONIC® sensors boast a narrow, constant, ultra-high frequency sonic beam for high sensing resolution. The sensors are available in two different operating frequencies: 500 kHz for a standard sensing range of up to 305 mm (12") and 200 kHz for an extended sensing range of up to 1016 mm (40").

The thru-beam sensing mode is set up by mounting the sensors on the same axis opposite each other as shown in Figure 1.

Positioning of the transmitter and receiver for operation is extremely important for the reliable detection of objects, particularly small ones. As the figure also shows, the width of the transmitted sound beam initially expands at a rate of 10 degrees (5 degrees each side of the common axis) for the 500 kHz models (and 20 degrees for the 200 kHz models) as the distance between the transmitter and receiver increases. This means that if the distance between the transmitter and receiver is too great and the object is too small, it is possible for the beam to "wrap around" the object enough to not cause the receiver output to switch, as shown in Figure 2.

Therefore, reliable detection of 13 mm (0.5") inch wide or smaller objects is achieved when the objects are allowed to pass near the face of either the transmitter or receiver. An alternative approach is to position the transmitter and receiver on parallel axes, as shown in Figure 3, so as to reduce the amount of beam reaching the receiver.

Where sensing distances are adversely affected as the environment becomes more contaminated, the MICROSONIC® sensors remain constant under adverse conditions where other sensor types fail.

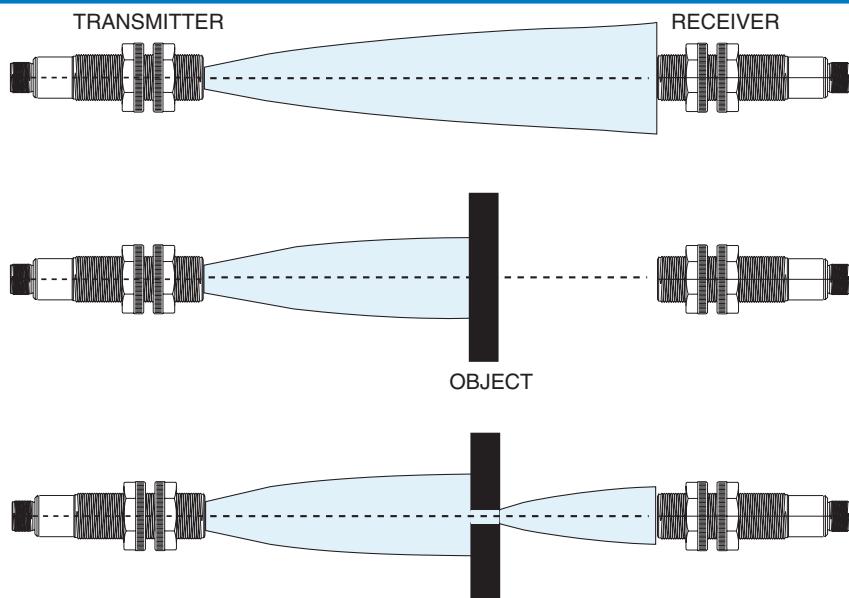
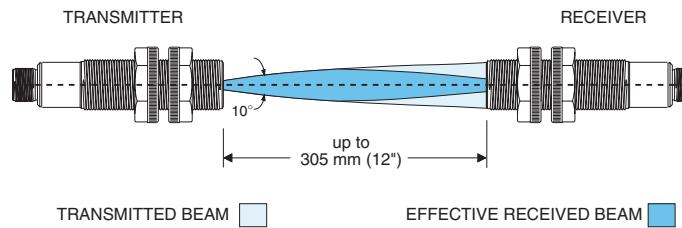


Figure 1

500 kHz Standard Sensing Range Models



200 kHz Extended Sensing Range Models

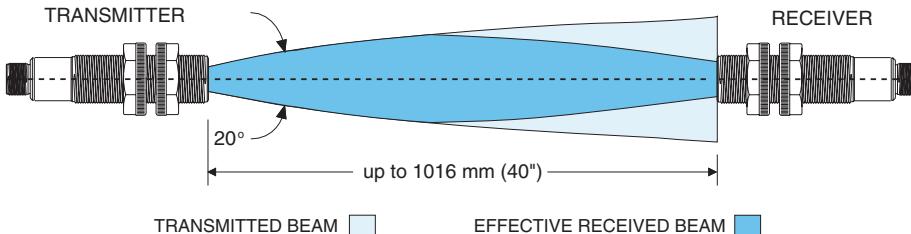


Figure 1, Thru-beam Patterns and Ranges

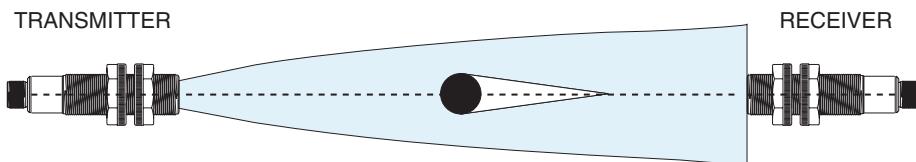


Figure 2

Dimensions

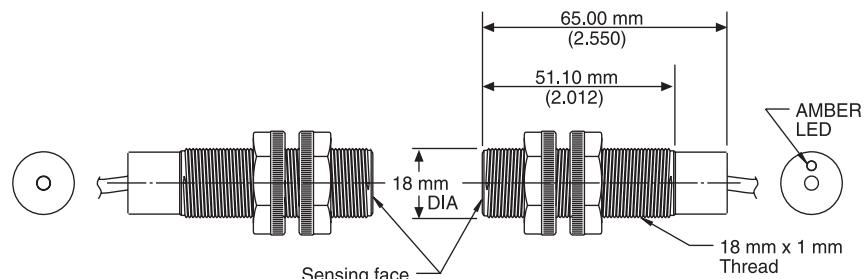
Barrel Cable Style

(ULTEM® plastic and stainless steel)

Transmitter Models:

SM800A-04-XX, 800A-12-XX,
800A-24-XX, 800A-40XX

SM800A-04-XXS, 800A-12-XXS,
800A-24-XXS, 800A-40XXS



Receiver Models:

SM801A-04-XX, 801A-12-XX, 801A-24-XX, 801A-40-XX SM
801A-04-XXS, 801A-12-XXS, 801A-24-XXS, 801A-40-XXS

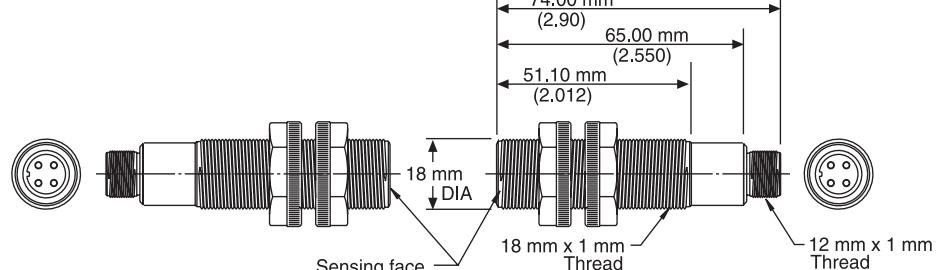
Barrel Connector Style

(ULTEM® plastic and stainless steel)

Transmitter Models:

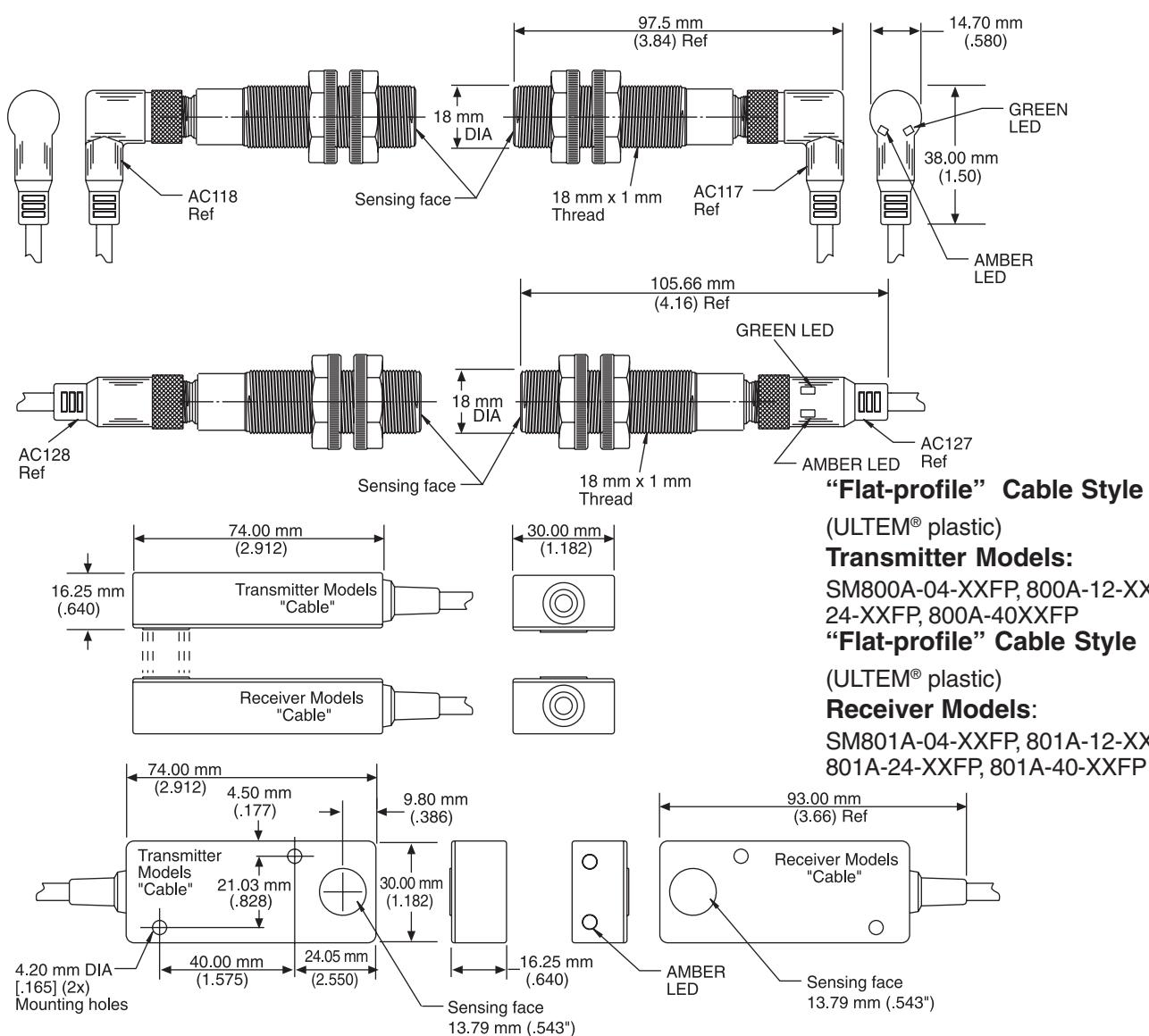
SM850A-04-XX, 850A-12-XX,
850A-24-XX, 850A-40-XX

SM850A-04-XXS, 850A-12-XXS,
850A-24-XXS, 850A-40-XXS



Receiver Models:

SM851A-04-XX, 851A-12-XX, 851A-24-XX, 851A-40-XX SM851A-04-XXS, 851A-12-XXS, 851A-24-XXS, 851A-40-XXS



"Flat-profile" Cable Style

(ULTEM® plastic)

Transmitter Models:

SM800A-04-XXFP, 800A-12-XXFP, 800A-24-XXFP, 800A-40XXFP

"Flat-profile" Cable Style

(ULTEM® plastic)

Receiver Models:

SM801A-04-XXFP, 801A-12-XXFP,
801A-24-XXFP, 801A-40-XXFP

Selection Chart

SM800 Series (cont.)

MICROSONIC® Thru-Beam

Transmitter Model No.	Receiver	Power Version	Connector Style	Sensing Range	Transducer Materials	Housing	Transmitter	Receiver
SM850A-40-02S	SM851A-40-10S	12-24VDC	Micro connector	40"	Silicone*	18mm ULTEM®	Standard	N.C. Output
SM850A-40-02	SM851A-40-11	12-24VDC	Micro connector	40"	■	■	■	■
SM850A-40-02FP	SM851A-40-11FP	12-24VDC	Micro connector	40"	■	■	■	■
SM850A-40-02S	SM851A-40-11S	12-24VDC	Micro connector	40"	■	■	■	■

* = Most commonly stocked sensors

* = See definition in Sensing Terms.

All possible sensor configurations are not listed here.